EATON | Vickers

Wet Armature Solenoid Operated
Directional Control Valves
DG4S*-01, 60 design
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Basic characteristics

Max. pressure: Up to 250 bar (3600 psi) dependent on fluid.
Max. flow rates: Up to 95 l/min (25 USgpm) dependent on spool.
Mounting pattern: ISO 4401—05/CETOP 5/NFPA—D05

General description

DG4S* models are direct solenoid operated, 2—way or 4—way directional control valves. Their primary function in a hydraulic circuit is to direct fluid flow to a work cylinder or to control the direction of rotation of a hydraulic motor.

Port connections are made by mounting the valve on a manifold or subplate containing the interface.

Functional symbols

<table>
<thead>
<tr>
<th>Standard Spool Types</th>
<th>Graphic Symbol Center Condition</th>
<th>“A” Models ▲ Spring Offset</th>
<th>“B” Models ▲ Spring Centered</th>
<th>“C” Models Spring Centered</th>
<th>“F” Models ▲ Spring Offset</th>
<th>“N” Models Detented (No Spring)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>1</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>11</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>31</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>7</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>8</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>33</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
<tr>
<td>2 (2-way)</td>
<td></td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
<td>b AB</td>
</tr>
</tbody>
</table>

▲ Standard (right hand) build shown.
“A” solenoid omitted.

On all models, when solenoid “a” is energized, flow is always “P” to “A”. When solenoid “b” is energized, flow is always “P” to “B”. This is in accordance with the ANSI—B93.9 standard. Solenoid designations “a” and “b” are identified on the diagram plate on the side of the valve.

Valves are available with AC or DC wet—armature solenoid(s). Electrical connections to the valve are made in an electrical wiring housing or by various plug—in devices. A ground terminal is provided.
Model Code

(F3) - *** DG4S *** - 01 *** - (U) - ** - 60 - (LH)

1 Seals
Blank – Standard seals
F3 – Special seals

2 Monitor switch
S – Monitor switch (Available as "A" spring offset model only)
Omit if not required.

3 Electrical plug options
PA – Insta—plug (male only)
PB – Insta—plug male & female receptacles
PA3 – 3 pin connector
PA5 – 5 pin connector
Omit if not required.

4 Flow direction
2 – 2 way
4 – 4 way

5 Electrical accessories
L – Solenoid indicator lights
W – Wiring housing
LW – Wiring housing with indicator lights
WT – Wiring housing with terminal strip
Omit if not required.

6 Spool types
See “Functional symbols” section.

7 Spool/spring arrangement
A – Spring offset, P to A
B – Spring centered, solenoid “a” removed
C – Spring centered, three position
F – Spring offset, P to A; shift to center
N – No spring, detented

8 Wet armature solenoid(s)
(Non-serviceable core tubes)
Blank – Flying lead coil(s)
U – DIN 43650 coil(s) without electrical plug

9 Coil identification letter(s)
See “Solenoids” section.

10 Design number
Subject to change. Installation dimensions remain as shown for designs 60 through 69.

11 Left hand assembly
Omit for right hand assembly with solenoid “a” removed.

For DIN 46350 electrical plug(s)
See “U models” in “Installation dimensions” section.

For mounting subplates and bolt kits
See “Installation dimensions” and “Ordering procedure” sections.

Maximum pressure
Ports P, A & B 250 bar (3600 psi)*
Port T 70 bar (1000 psi)

*70 bar (1000 psi) with high water base fluids (95% maximum water content)

Solenoids

<table>
<thead>
<tr>
<th>Solenoid Identification Letter</th>
<th>Solenoid Voltage Rating</th>
<th>Inrush Amps (rms)</th>
<th>Holding Amps (rms)</th>
<th>Holding Watts</th>
</tr>
</thead>
<tbody>
<tr>
<td>B</td>
<td>120 VAC 60 Hz</td>
<td>3.80</td>
<td>0.69</td>
<td>35</td>
</tr>
<tr>
<td></td>
<td>110 VAC 50 Hz</td>
<td>4.10</td>
<td>0.85</td>
<td>33</td>
</tr>
<tr>
<td>D</td>
<td>240 VAC 60 Hz</td>
<td>2.10</td>
<td>0.34</td>
<td>36</td>
</tr>
<tr>
<td></td>
<td>220 VAC 50 Hz</td>
<td>2.30</td>
<td>0.45</td>
<td>34</td>
</tr>
<tr>
<td>ED</td>
<td>240 VAC 50 Hz</td>
<td>1.86</td>
<td>0.27</td>
<td>28</td>
</tr>
<tr>
<td>A</td>
<td>110 VAC 50 Hz</td>
<td>3.80</td>
<td>0.63</td>
<td>29</td>
</tr>
<tr>
<td>C</td>
<td>220 VAC 50 Hz</td>
<td>2.00</td>
<td>0.30</td>
<td>28</td>
</tr>
<tr>
<td>G</td>
<td>12 VDC</td>
<td></td>
<td>3.67</td>
<td>44</td>
</tr>
<tr>
<td>H</td>
<td>24 VDC</td>
<td></td>
<td>1.83</td>
<td>44</td>
</tr>
<tr>
<td>J</td>
<td>48 VDC</td>
<td></td>
<td>0.92</td>
<td>44</td>
</tr>
<tr>
<td>X</td>
<td>250 VDC</td>
<td></td>
<td>0.17</td>
<td>44</td>
</tr>
<tr>
<td>DP</td>
<td>125 VDC</td>
<td></td>
<td>0.35</td>
<td>44</td>
</tr>
</tbody>
</table>

Response time

The following response times were measured from the point of energization/de—energization to the point of first indication of inlet pressure change.

<table>
<thead>
<tr>
<th>Model</th>
<th>Valve type</th>
<th>AC Solenoid</th>
<th>DC Solenoid</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Shift</td>
<td>Return</td>
</tr>
<tr>
<td>B/C</td>
<td>Spring centered</td>
<td>20 ms</td>
<td>40 ms</td>
</tr>
<tr>
<td>A</td>
<td>Spring offset</td>
<td>18 ms</td>
<td>25 ms</td>
</tr>
<tr>
<td>F</td>
<td>Spring offset</td>
<td>18 ms</td>
<td>18 ms</td>
</tr>
<tr>
<td>N</td>
<td>Detented</td>
<td>25 ms</td>
<td></td>
</tr>
</tbody>
</table>

NOTE
Any sliding spool valve, if held shifted under pressure for long periods, may stick and not spring return, due to sitting. Therefore, it is recommended that the valve be cycled periodically to prevent this from occurring.
Drain
On 2–way valves, “T” is the drain and must be connected to the tank through a surge–free line, so there will be no back pressure at this port.

NOTE
Surges of oil in a common line serving these and other valves can be of sufficient magnitude to cause inadvertent shifting of these valves. This is particularly critical in the no–spring detented type valves. Separate tank lines, or a vented manifold with a continuous downward path to tank, are necessary.

Pressure drops
The pressure drop curves give approximate pressure drop (\(\Delta P\)) when passing 21 cSt (100 SUS) fluid (having .865 specific gravity) through the indicated flow path.

Pressure drop curve reference chart
Spool type | Curve numbers
--- | ---
0C/N | 2 1 3 1 2
1C | 1 2 3 1 –
11C | 2 1 2 2 –
2C/N | 2 2 3 2 –
3C | 3 2 3 1 –
31C | 3 1 3 2 –
6C/N | 4 1 4 1 –
7C/N | 1 2 1 2 –
8C | 3 4 3 4 6
33C/N | 3 2 3 2 –
2 way | –
2A | 2 – 7 –
2A–LH | 7 – 2 –
2N | 2 – 2 –

Pressure drop curve reference chart
Spool type | Curve numbers
--- | ---
0A/F | 1 2 2 2
0A/F–LH | 2 2 2 2
1F | 1 2 – –
1F–LH | – – 2 2
2A/F | 2 2 5 4
2A/F–LH | 4 4 3 2
3F | 2 1 – –
3F–LH | – – 2 2
6A/F | 2 1 6 3
6A/F–LH | 4 2 3 2
7A/F | 1 2 2 4
7A/F–LH | 2 3 2 2

For any other viscosity, the pressure drop (\(\Delta P\)) will change as follows:

<table>
<thead>
<tr>
<th>Viscosity (SUS)</th>
<th>14</th>
<th>32</th>
<th>43</th>
<th>54</th>
<th>65</th>
<th>76</th>
<th>86</th>
</tr>
</thead>
<tbody>
<tr>
<td>% of (\Delta P) (Approx)</td>
<td>93</td>
<td>111</td>
<td>119</td>
<td>126</td>
<td>132</td>
<td>137</td>
<td>141</td>
</tr>
</tbody>
</table>

For any other specific gravity (G1), the pressure drop (\(\Delta P_1\)) will be approximately: \(\Delta P_1 = \Delta P (G1/G)\)
Maximum flow data

Maximum recommended flow data is for AC or DC solenoids at 90% nominal voltage in a 4-way circuit with cylinder ports either looped or blocked and containing 2.5 liter (.66 USGpm) compressed volume. Reduced performance may result when certain spools are used in 3-way circuits.

Maximum flow chart reference

<table>
<thead>
<tr>
<th>Model</th>
<th>Spool type</th>
<th>Curve number AC</th>
<th>Curve number DC</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td></td>
<td>7</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>B/C</td>
<td>0</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>6</td>
<td>6</td>
</tr>
<tr>
<td></td>
<td>11</td>
<td>6</td>
<td>6</td>
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<td></td>
<td>2</td>
<td>1</td>
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<td>6</td>
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<td></td>
<td>7</td>
<td>1</td>
<td>1</td>
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<td></td>
<td>8</td>
<td>4</td>
<td>8</td>
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<tr>
<td></td>
<td>33</td>
<td>1</td>
<td>1</td>
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<tr>
<td>F</td>
<td>0</td>
<td>1</td>
<td>1</td>
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<tr>
<td></td>
<td>1</td>
<td>5</td>
<td>5</td>
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<td></td>
<td>2</td>
<td>1</td>
<td>1</td>
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<td>7</td>
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<td>2</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>33</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>2-way</td>
<td>A</td>
<td>2</td>
<td>5</td>
</tr>
<tr>
<td></td>
<td>N</td>
<td>2</td>
<td>3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Seals/fluids

Special F3 seals are required for use with phosphate ester type fluids or their blends. Standard seals are suitable for use with water glycol, water-in-oil emulsion fluids, HWBF (95% maximum water content), and petroleum oil.

Application recommendations

Filtration..............ISO 4406 Code 18/15
Operating temp...........20°C to 50°C (70°F to 120°F)
Fluid viscosity...........16 – 51 cSt (75 – 250 SUS)
**Installation dimensions**  
**in mm (inches)**

**Applicable models**

DG4S2—012A—*—60 Spring offset  
DG4S4—01*A—*—60 Spring offset  
DG4S4—01*B—*—60 Spring centered  
DG4S4—01*F—*—60 Spring offset  
Right hand model shown ●

● "8B" right hand build model has solenoid 'b' on opposite end ("B" port end).

**Applicable models**

DG4S4—01*C—*—60 Spring centered ●  
DG4S4—01*N—*—60 No spring detented  
DG4S2—01*N—*—60 No spring detented

● "8C" models have solenoid designations reversed.
Applicable models
SDG4S4—01*A—*—60 Spring offset
Right hand model shown

Integral monitor switch permits electrical interlocking of various hydraulically controlled motions without resorting to external mechanical contrivances. The switch monitors the valve spool position and may be wired into the control circuit.

Monitor switch data:
Plunger type
- panel mounting
- single pole
- double throw contact arrangement
- "A" normally closed
- "B" normally open.

<table>
<thead>
<tr>
<th>Volts</th>
<th>AC amp</th>
<th>DC amp</th>
</tr>
</thead>
<tbody>
<tr>
<td>28</td>
<td>20</td>
<td>10</td>
</tr>
<tr>
<td>125</td>
<td>20</td>
<td>0.5</td>
</tr>
<tr>
<td>250</td>
<td>20</td>
<td>0.2</td>
</tr>
<tr>
<td>480</td>
<td>20</td>
<td></td>
</tr>
<tr>
<td>600</td>
<td>5</td>
<td></td>
</tr>
</tbody>
</table>

Monitor switch housing does not provide for manual operation.

● For DC model length, see A models at top of facing page.
4 leads approx. 178 mm (7.00") long. White leads are connected to solenoid ‘a’ and black leads are connected to solenoid ‘b’. (See diagram plate) For type “B” spool and left hand models, conduit connection location is reversed.

⚠️ Warning
Electrical power must be disconnected before removing or replacing this receptacle.

The “insta—plug” consists of the following features:

1. Section “A”, a four—pronged self aligning electrical plug secured in a housing that is mounted on top center of the valve body where the solenoid leads terminate; or:

2. A “B” complete insta—plug assembly that includes the “A” housing on top of which rests a similar housing containing the mating receptacle. The two housings are keyed to assure proper hook—up.

The top housing is removed from the lower (“A”) housing to break the electrical connections to the valve solenoids, or pressed onto the “A” housing to complete the circuit. The assembly is held together by two slotted thumb screws.

Solenoids “A” and “B” are identified on the plug—in and receptacle housings; they correspond with solenoid identification plate.

Connections to the electric power are made through the end of the receptacle housing and can be prewired by the customer. End location of electrical conduit port permits space—saving side—by—side valve mounting.

Wire leads approximately 177.8 mm (7.00") long are provided when no lights are specified. Models with lights have terminals inside the receptacle housing.

A nameplate and solenoid indicator lights are part of the receptacle when specified.

After initial installation, electrical and hydraulic connections need not be disturbed when valve with insta—plug is removed.
Applicable models

PA*D4G*W/LW—01*A—*—60
PA*D4G*W/LW—01*B—*—60
PA*D4G*W/LW—01*F—*—60
PA5DG44S4W/LW—01*C—*—60
PA5DG44S4W/LW—01*N—*—60
SPA5DG44S4W/LW—01*A—*—60

Electrical connection is over solenoid on single solenoid models, and over “b” solenoid on dual solenoid models. See diagram plate for “b” solenoid location.

Electrical rating 600 volts, 3 pole, 10 amps and 5 pole, 8 amps. The female portable plug to be furnished by customer.

- **Warning**
  Electrical power must be disconnected before removing or replacing this receptacle.

† Receptacle will be prewired directly to the terminals on the solenoid indicator light package. (For exception see note "●").

△ Receptacle will be prewired to the solenoid eyelets. The connection will be made via No. 6 screws and nuts insulated with black electrical tape. (For exception see note "●").

For models with monitor switch, wires to be supplied and connected by customer.
W, WT & LW models

- For models with monitor switch, wires to be supplied and connected by customer.

The housing can be rotated 180° if the connection is required on the opposite end. This connection will readily accept common electrical quick disconnect assemblies on the market. The wiring housing is available with all options.

DG4S*—W—01
A drilled hole is provided for a customer’s no. 8 self tapping screw which will permit a ground wire to be secured to the pilot valve body. (Not shown on this drawing). The wiring housing has a cast hole which also permits securing a ground wire with customer’s no. 8 self tapping screw. Units can be series grounded if desired. The DG4S*—01 pilot valve bodies have a cast “ground symbol” adjacent to the drilled hole.

DG4S*—LW—01
Lights are “on” when there is voltage across the solenoids.
U models

This interface is used for connecting electrical receptacles conforming to German DIN std 43650.

**Plug connector**
(Order separately)
(ISO4400/DIN 43650)

- Cable diameter range: Ø6—10mm (0.24—0.40)
- Wire section range: 0.5—1.5mm² (0.0008—0.0023in²)
- Terminals: Screw type
- Type of protection: IEC144 class IP65, when plugs are fitted correctly to the valves with the interface seals (supplied with plugs) in place.

Connector can be positioned at 90° intervals on valve by re-assembling contact holder into appropriate position inside connector housing.

Connectors with and without indicator lights are available (Order separately):

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Without lights</td>
<td>710776</td>
<td>710775</td>
</tr>
<tr>
<td>With lights</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12—24</td>
<td>977467</td>
<td>977466</td>
</tr>
<tr>
<td>100—125</td>
<td>977469</td>
<td>977468</td>
</tr>
<tr>
<td>200—240</td>
<td>977471</td>
<td>977470</td>
</tr>
</tbody>
</table>
Mounting Subplates and Bolt Kits

*Ports on model DGSME-01-20-T8 only

<table>
<thead>
<tr>
<th>Model</th>
<th>Dimension &quot;A&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>DGSM-01-20-T8</td>
<td>31.75 (1.25)</td>
</tr>
<tr>
<td>DGSME-01-20-T8</td>
<td>38.10 (1.50)</td>
</tr>
</tbody>
</table>

When subplate is not used, a machined pad (as indicated by subplate shaded area) must be provided for mounting; pad must be flat within 0.0127 mm (.0005 inch) and smooth within 1.6 μm (63 microinch).

Mounting position

The mounting position is unrestricted for all valves, except detented (N model) valves which must be installed with their longitudinal axis horizontal for reliable operation.

Ordering procedure

Valves, subplates and bolt kits must be ordered separately.

Example:
One (1) DG4S4-012C-U-B-60 valve
One (1) 710775 solenoid plug connector, black, marked B
One (1) 710776 solenoid plug connector, gray, marked A
One (1) DGSME-01-20 T8 subplate
One (1) BKDG01-633 bolt kit

Maximum recommended mounting bolt torque is 12.6 N.m (112 lbf.in.). Mounting bolts, when provided by customer, should be SAE grade 7 or better.